

Novinox PAZ

in Polyester coil coating primer

Guiding formulation/REF 04102SL2
DESMOPHEN 1665/CYMEL 303

Dry film thickness: **6µm**
Application over **HDG** using a threaded bar
Salt spray resistance **6000hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
CYMEL 303	5.3	HMMM	ALLNEX
DESMOPHEN 1665	46.2	Polester resin	BAYER
SOLVESSO 150	12.0	Aromatic hydrocarbon, solvent	EXXON CHEMICAL
DOWANOL PMA	12.0	Glycol ester, solvent	DOW
<i>mix until homogeneous preparation</i>			
NOVINOX PAZ	7.0	anticorrosive pigment	SNCZ
TiO2 RTC90	8.0	Filler	HUNSTMANN
TALC HAR T84	8.0	filler	IMERYS
AEROSIL R972	1.0	Silicium dioxide	EVONIK
<i>mill grind till 8 on a Hegman gauge</i>			
NACURE 2500	0.5	Catalyst	KING INDUSTRIES
TOTAL WEIGHT	100		



SNCZ
L'ANTICORROSION

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Properties

PVC % :	20.26
Solids % :	59.35
Volumic solids % :	37.72
Pigment/Binder ratio (vol) :	0.25

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