

Novinox PAM

in PU coil coating primer

Guiding formulation/REF 03102SL1
DESMOPHEN 1665/DESMODUR BL1265

Dry film thickness: **6µm**
Application over **HDG** using a threaded bar
Salt spray resistance **600hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
DESMOPHEN 1665	29.2	Polyester resin	BAYER
SOLVESSO 150	11.5	Aromatic hydrocarbon, solvent	EXXON CHEMICAL
DOWANOL PMA	11.5	Glycol ester, solvent	DOW
<i>mix until homogeneous preparation</i>			
NOVINOX® PAM	7.0	anticorrosive pigment	SNCZ
TiO2 RTC90	7.2	Filler	HUNSTMANN
TALC HAR T84	7.2	filler	IMERYS
AEROSIL R972	1.0	Silicium dioxide	EVONIK
<i>mill grind till 8 on a Hegman gauge</i>			
DESMODUR BL 1265	24.8	Blocked aromatic polyisocyanate	BAYER
DBTL	0.6	Catalyst	
TOTAL WEIGHT	100		



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Properties

PVC % :	20.68
Solids % :	58.10
Volumic solids % :	36.33
Pigment/Binder ratio (vol) :	0.26

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