

Novinox® PAT15

in long oil alkyd DIY system

Zinc Free
Phosphate

Guiding formulation/REF 012118ML1 Dry film thickness: **60µm**
VIALKYD SAF 724 Application over **CRS** using a spray gun
Salt spray resistance **300hrs** according to the ASTM B-117

| RAW-MATERIALS | % WEIGHT | DESCRIPTION | SUPPLIERS |
|--|------------|------------------------------|------------------------|
| <i>Mix in the following order</i> | | | |
| VIALKYD SAF 724 | 35.0 | Long oil alkyd | CYTEC |
| VAR SOL 40 | 8.1 | Aliphatic solvent blend | EXXON CHEMICALS |
| NUODEX 10% Ca | 2.0 | Dispersing agent | ELEMENTIS SPECIALITIES |
| BENTONE SD2 | 0.2 | Rheological additive | ELEMENTIS SPECIALITIES |
| <i>Mix until homogeneous preparation</i> | | | |
| TiO ₂ RTC90 | 21.0 | Rutile | HUNSTMANN |
| Novinox® PAT15 | 10 | Anticorrosive pigment | SNCZ |
| THIXATROL ST | 0.2 | Thixotropic additive | ELEMENTIS SPECIALITIES |
| <i>Mill grind 40 minutes through 6 on a Hegman gauge</i> | | | |
| VIALKYD SAF 270 | 15.0 | Long oil alkyd | CYTEC |
| VAR SOL 40 | 5.7 | Aliphatic solvent blend | EXXON CHEMICALS |
| NUODEX 8% Co | 0.5 | Drier | ELEMENTIS SPECIALITIES |
| NUODEX 10% Zr | 2.0 | Drier | ELEMENTIS SPECIALITIES |
| MEKO | 0.3 | Antiskinning agent | |
| TOTAL WEIGHT | 100 | | |


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Properties

PVC % : 22
Solids % : 68.8
Volumic solids % : 49.3
Pigment/Binder ratio (vol) : 0.28

The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. We require customers to check the suitability of our products for their specific application. We cannot accept liability for the application and processing of our products where it lies out of our control.

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