

Novinox® PAT30 in long oil alkyd DIY system

Zinc Free
Phosphate

Guiding formulation/REF 006118ML1 Dry film thickness: **60µm**
VIALKYD SAF 724 Application over **CRS** using a spray gun
 Salt spray resistance **300hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
VIALKYD SAF 724	35.0	Long oil alkyd	CYTEC
VAR SOL 40	8.1	Aliphatic solvent blend	EXXON CHEMICALS
NUODEX 10% Ca	2.0	Dispersing agent	ELEMENTIS SPECIALTIES
BENTONE SD2	0.2	Rheological additive	ELEMENTIS SPECIALTIES
<i>mix until homogeneous preparation</i>			
TiO ₂ RTC90	21.0	Rutile	HUNSTMANN
Novinox® PAT30	10.0	Anticorrosive pigment	SNCZ
THIXATROL ST	0.2	Thixotropic additive	ELEMENTIS SPECIALTIES
<i>mill grind 40 minute through 6 on a Hegman gauge</i>			
VIALKYD SAF 270	15.0	Long oil alkyd	CYTEC
VAR SOL 40	5.7	Aliphatic solvent blend	EXXON CHEMICALS
NUODEX 8% Co	0.5	Drier	ELEMENTIS SPECIALTIES
NUODEX 10% Zr	2.0	Drier	ELEMENTIS SPECIALTIES
MEKO	0.3	Antiskinning agent	
TOTAL WEIGHT	100		



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Properties

PVC % :	22
Solids % :	68.8
Volumic solids % :	49.3
Pigment/Binder ratio (vol) :	0.28

The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. We require customers to check the suitability of our products for their specific application. We cannot accept liability for the application and processing of our products where it lies out of our control.