

# Novinox PPS10 in medium Oil alkyd primer

**Guiding formulation/REF 2013MOA4** Dry film thickness: **40µm**  
**SETAL 196 XX65** Application over **CRS** using a spray gun  
 Salt spray resistance **500hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
SETAL 196 XX65	33.6	Medium oil alkyd	NUPLEX
VAR SOL 40	27.4	Aliphatic solvent blend	EXXON CHEMICALS
NUODEX 10% Ca	0.2	Drying agent	ELEMENTIS SPECIALTIES
BENTONE SD2	0.3	Rheological agent	ELEMENTIS SPECIALTIES
<i>Mix until homogeneous preparation</i>			
<b>NOVINOX® PPS10</b>	<b>10</b>	<b>anticorrosive pigment</b>	<b>SNCZ</b>
DURCAL 2	8.5	Filler, natural calcium carbonate	OMYA
TALC 10M2	4	Filler	IMERYS
MICA SOFT 15	5	Filler	CMMP
MICRONOX	10	Natural micronised iron oxide	KEYSER MACKAY
THIXATROL ST	0.2	Thixotropic additive	ELEMENTIS SPECIALTIES
<i>Mill grind 40 minutes through 5 on a Hegman gauge</i>			
NUODEX 8% Co	0.1	Drier	ELEMENTIS SPECIALTIES
NUODEX 10% Zr	0.2	Drier	ELEMENTIS SPECIALTIES
DUOMEEN TDO	0.3	Cationic surfactant	AKZO CHEMIE
MEKO	0.2	Antiskinning agent	
<b>TOTAL WEIGHT</b>	<b>100</b>		



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### Properties

**PVC % :** 35.16  
**Volumic solids % :** 39.22  
**Pigment/Binder ratio (vol) :** 0.54

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