

Novinox® PAT30

in WB styrene acrylic DIY system

Zinc Free
Phosphate

Guiding formulation/REF 018118ML1
REVACRYL 100

Dry film thickness: **40µm**
Application over **CRS** using a spray gun
Salt spray resistance **500hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
WATER	28.3	Deionised water	
NUOSPERSE W30	1.0	Dispersing agent	ELEMENTIS SPECIALTIES
NOPCO NDW	0.2	Defoamer	NOPCO
RHEOLATE FX 1010	1.6	Additive	ELEMENTIS SPECIALTIES
<i>mix until homogeneous preparation</i>			
TiO ₂ RTC90	6.8	Rutile	HUNSTMANN
Novinox® PAT30	8.1	Anticorrosive pigment	SNCZ
DURCAL 2	4.6	Calcium carbonate	OMYA
TALC 10MO	3.6	Talc	IMERYS
<i>mill grind 30 minutes till 6 on a Hegman gauge</i>			
REVACRYL 100	41.9	Styrene acrylic	SYNTHOMER
AMP90	0.2	Neutralizing agent	ANGUS
TEXANOL	1.7	Solvent, coalescent	EASTMAN
SERAD FA 379	2.0	Flash rust inhibitor	ELEMENTIS SPECIALTIES
TOTAL WEIGHT	100		



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Properties

PVC % :	22.31
Solids % :	52.6
Volumic solids % :	44.04
Pigment/Binder ratio (vol) :	0.29
VOC g/L :	42.4

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