

Phosphinal PZ04 in Styrene acrylic primer

Guiding formulation/REF 18033ML1
NEOCRIL XK62

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
WATER	9.8	Deionised water	
SERAD FA 379	0.5	Flash rust inhibitor	ELEMENTIS SPECIALITIES
AMP90	0.2	Neutralizing agent	ANGUS
NUOSPERSE W22	0.3	Dispersing agent	ELEMENTIS SPECIALITIES
BUTIL DI GLYCOL	1.0		
TEXANOL	1.6	Solvent, coalescent	EASTMAN
<i>Mix until homogeneous preparation</i>			
TiO ₂ RTC90	1.0	Rutile	HUNSTMANN
PHOSPHINAL PZ04	7.0	Anticorrosive pigment	SNCZ
IRONOR SG	34.0	Micaceous Iron oxide	CMMP
<i>Mill grind 30 minutes through 6 on a Hegman gauge</i>			
NEOCRIL XK62	43.5	Styrene acrylic	DSM
BYK 024	0.3	Defoamer	BYK
AMP90	0.2	Neutralizing agent	ANGUS
COLLACRAL PU85	0.6	Thickener	BASF
TOTAL WEIGHT	100		



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Properties

PVC % :	37.13
Solids % :	42.5
Volumic solids % :	61.86
Pigment/Binder ratio (vol) :	0.59

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