

Novinox® ACE 24

In WB epoxy resin

Guiding formulation/REF 010117ML1 Dry film thickness: **100microns**
EPIREZ 6520-WH-53 Application over **CRS** using a spray gun
 Salt spray resistance **500hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<u>PART A</u>			
<i>Mix in the following order</i>			
EPIREZ 6520-WH-53	33.3	Wb epoxy resin	HEXION
Deionised water	11.5		
DOWANOL DPNB	2.7	Solvent	DOW CHEMICAL
NUOSPERSE W30	0.5	Dispersing agent	ELEMENTIS SPECIALTIES
SERAD FA 379	0.5	Flash rust inhibitor	ELEMENTIS SPECIALTIES
BYK 024	0.5	Defoamer	BYK Chemie
<i>Mix until homogeneous preparation</i>			
TiO ₂ TR92	4.8	Rutile	HUNSTMANN
BAYFERROX 3920	6.7	Tinting pigment	LANXESS
Novinox® ACE 24	6.7	Anticorrosive pigment	SNCZ
TALC 10MO	7.6	Filler	IMERYS
MICA SOFT 15	5.7	Filler	CMMP
<i>Grind for 40 minutes till 5 on a Hegman gauge</i>			
EPIREZ 6520-W-53	9.5	Wb epoxy resin	HEXION
<u>PART B</u>			
EPIKURE 6870-W-53	10	Hardener	HEXION
TOTAL WEIGHT	100		



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Properties

PVC % : 26.57
Volumic solids % : 45.93
Pigment/Binder ratio (vol) : 0.36

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