

Zinc Phosphate PZ20

in medium Oil alkyd primer

Guiding formulation/REF 2013MOA1
SETAL 196 XX65

Dry film thickness: 40 + 60 microns
Application over CRS using a spray gun
Salt spray resistance **350hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
SETAL 196 XX65	33.6	Medium oil alkyd	NUPLEX
VAR SOL 40	27.4	aliphatic solvent blend	EXXON CHEMICALS
NUODEX 10% Ca	0.2	drying agent	ELEMENTIS SPECIALITIES
BENTONE SD2	0.3	rheological agent	ELEMENTIS SPECIALITIES
<i>mix until homogeneous preparation</i>			
Zinc Phosphate PZ20	5.0	anticorrosive pigment	SNCZ
BaSO4	5.0	Barium sulfate	SACHTLEBEN
DURCAL 2	8.5	Filler, natural calcium carbonate	OMYA
TALC 10M2	4.0	Filler	IMERYS
MICA SOFT 15	5.0	Filler	CMMP
MICRONOX	10.0	Natural micronised iron oxide	KEYSER MACKAY
THIXATROL ST	0.2	Thixotropic additive	ELEMENTIS SPECIALITIES
<i>mill grind 40 minutes through 5 on a Hegman gauge</i>			
NUODEX 8% Co	0.1	Drier	ELEMENTIS SPECIALITIES
NUODEX 10% Zr	0.2	Drier	ELEMENTIS SPECIALITIES
DUOMEEN TDO	0.3	Cationic surfactant	AKZO CHEMIE
MEKO	0.2	Antiskinning agent	
TOTAL WEIGHT	100		



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Properties

PVC % :	34.38
Volumic solids % :	38.94
Pigment/Binder ratio (vol) :	0.52

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