

NOVINOX PAZ in WB alkyd emulsion primer

Guiding formulation/REF 011217ML2
BECKOSOL AQ 210

POLYPHOSPHATES

Dry film thickness: **70µm**
Application over **CRS** using a spray gun
Salt spray resistance **250hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
WATER	18.80	Deionised water	
DOWANOL DPM	1.00	Solvent, coalescent	DOW
NUOSPERSE W30	0.35	Dispersing agent	ELEMENTIS
AMP90	0.40	Neutralizing agent	ANGUS CHEMICALS
SERAD FA 379	0.35	Flash rust inhibitor	ELEMENTIS
BYK 024	0.40	Defoamer	BYK CHEMIE
<i>mix until homogeneous preparation</i>			
TiO ₂ TR92	10.50	Rutile	VENATOR
DURCAL 2	2.00	Calcium carbonate	OMYA
TALC 10MO	3.00	Talc	IMERYS
FLAMM RUSS 101	0.30	Tinting pigment	DEGUSSA
Novinox PAZ	10.00	Anticorrosion pigment	SNCZ
<i>mill grind 30 minutes through 6 on a Hegman gauge</i>			
WATER	3.50	Deionsed water	
BECKOSOL AQ 210	46.9	Alkyd emulsion	REICHHOLD
BORCH OXY COAT 1101	0.20	Drier	BORCHERS
NUODEX WEB Zr 12%	0.40	Drier	VENATOR
AMP90	0.40	Neutralizing agent	ANGUS CHEMICALS
ACRYSOL SCT275	1.50	Rheological agent	DOW
TOTAL WEIGHT	100		



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Properties :

PVC % :	23.67
Volumic solids % :	40.95
Pigment/Binder ratio (vol.)	0.3



The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. We require customers to check the suitability of our products for their specific application. We cannot accept liability for the application and processing of our products where it lies out of our control.

15/04/2020
GF_133 v0.02



NOVINOX PAZ in WB alkyd emulsion primer

Guiding formulation/REF 011217ML3

WORLEESOL E330W

POLYPHOSPHATES

Dry film thickness: 60µm

Application over CRS using a spray gun

Salt spray resistance 200hrs according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
WATER	13.7	Deionised water	
DOWANOL DPM	0.9	Solvent, coalescent	DOW
NUOSPERSE W30	0.3	Dispersing agent	ELEMENTIS
AMP90	0.3	Neutralizing agent	ANGUS CHEMICALS
SERAD FA 379	0.3	Flash rust inhibitor	ELEMENTIS
BYK 024	0.3	Defoamer	BYK CHEMIE
<i>mix until homogeneous preparation</i>			
TiO ₂ TR92	9.0	Rutile	VENATOR
DURCAL 2	1.8	Calcium carbonate	OMYA
TALC 10MO	2.7	Talc	IMERYS
FLAMM RUSS 101	0.4	Tinting pigment	DEGUSSA
Novinox PAZ	9.0	Anticorrosion pigment	SNCZ
<i>mill grind 30 minutes through 6 on a Hegman gauge</i>			
WATER	4.5	Deionsed water	
WORLEESOL E330	54.0	Alkyd emulsion	WORLEE
BORCH OXY COAT 1101	0.3	Drier	BORCHERS
TEXANOL	0.9		
AMP90	0.4	Neutralizing agent	ANGUS CHEMICALS
ACRYSOL SCT275	1.2	Rheological agent	DOW
TOTAL WEIGHT	100		



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Properties :

PVC % :	23.69
Volumic solids % :	34.66
Pigment/Binder ratio (vol.)	0.3



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